



IN THE UNITED STATES DESIGNATED/ELECTED OFFICE

In re Application of:

Klaus STÖCKEMANN et al.

: Art Unit: 1654

Serial No.: 09/117,357

: Examiner: C. Delacroix-Muirheid

Filed: September 22, 1998

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Title: PHARMACEUTICAL COMBINED PREPARATION AND ITS USE IN THE  
TREATMENT OF GYNAECOLOGICAL DISORDERS

**PRELIMINARY AMENDMENT**

Sir:

In response to the Office Action of November 13, 2000, please amend the  
above-identified application as follows:

**IN THE CLAIMS:** /

Please amend claim 30 as follows:

30. A method according to claim 34, wherein said LHRH analogue is administered  
in the amount of 2 µg-20 mg per kilogram of body weight and said anti-estrogen is  
administered in an amount of 0.1 µg-10 mg per kilogram of body weight.

Please add claims 40-42 as follows:

40. A method according to claim 34, wherein said LHRH analogue is Leuporelin,  
Cetrorelix, Antide, Ac-D-Nal-D-Cpa-D-Pal-Ser-Tyr-D-Cit-Leu-Lys(Mor)-Pro-D-Ala-NH<sub>2</sub>,  
Ramorelix, or Zoladex.

41. A method according to claim 40, wherein anti-estrogen is Raloxifen, Droloxifen,  
or Centchroman.